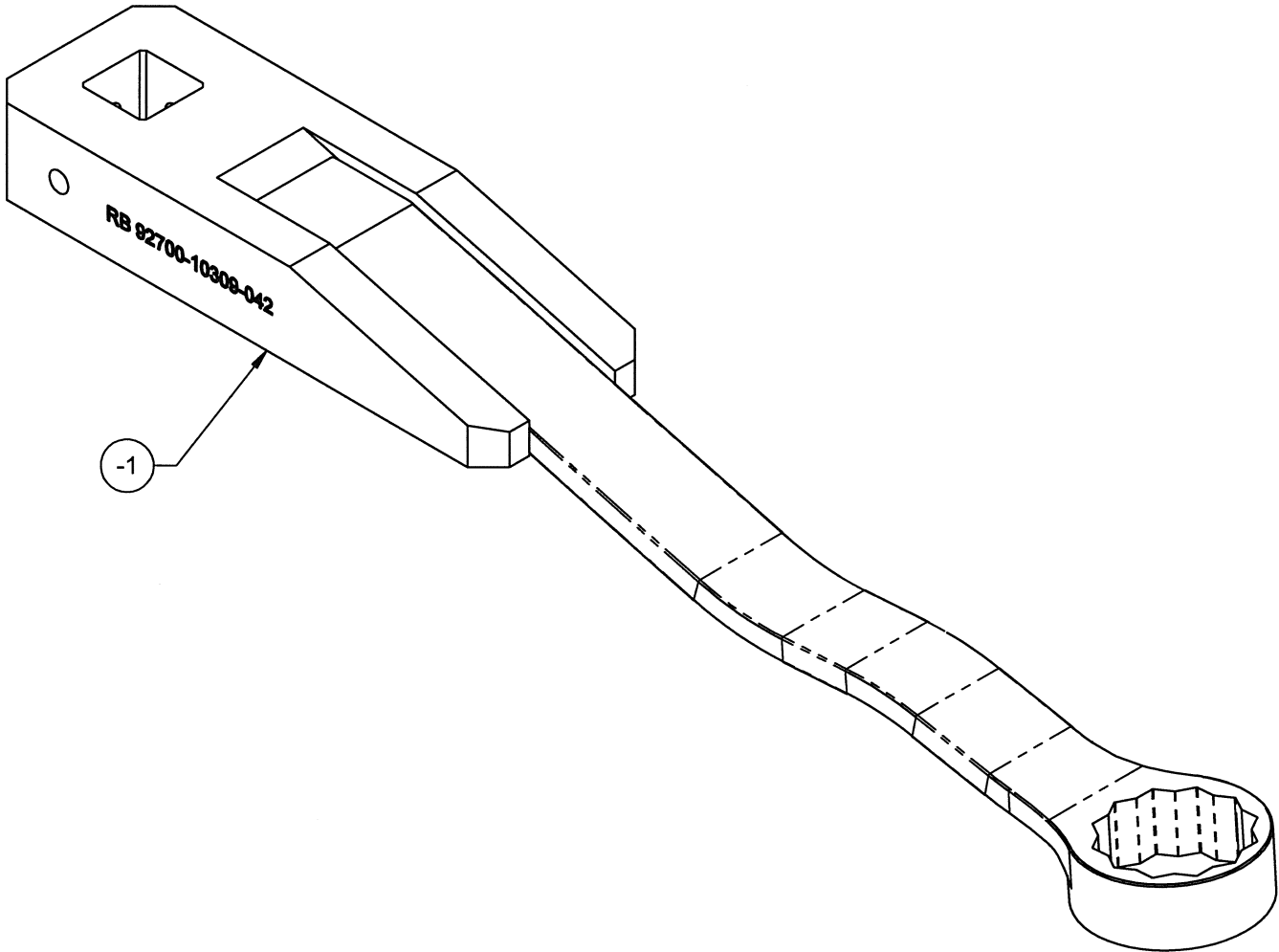


ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10309-042-1	TAIL BLADE WRENCH (DE-ICE) WELDMENT ASSY



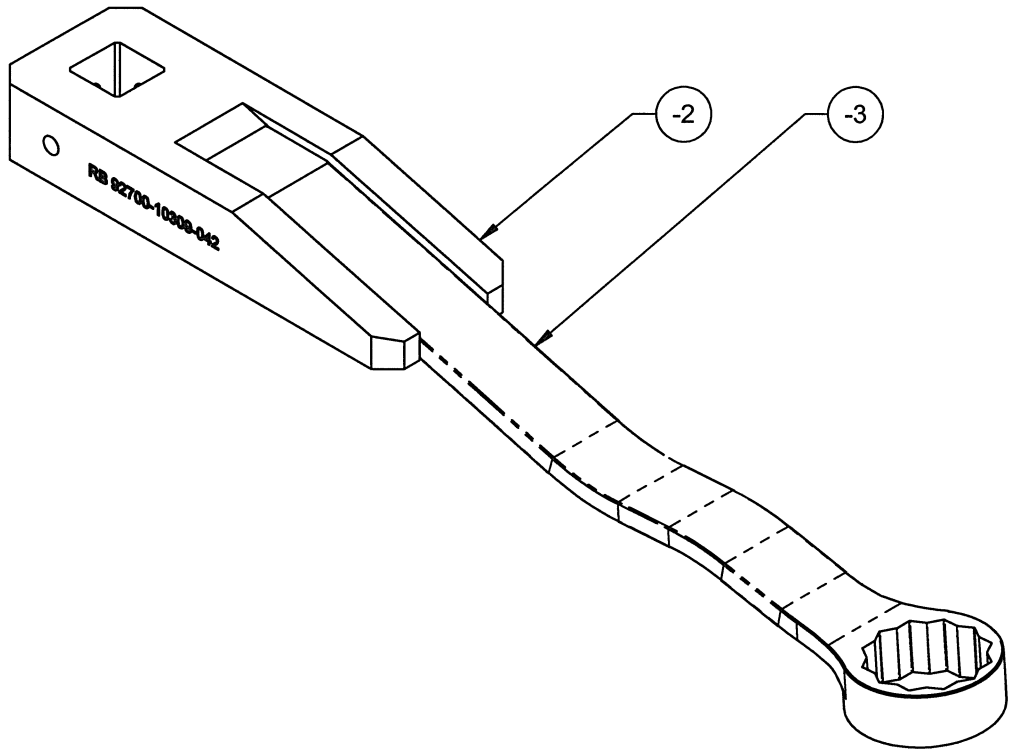
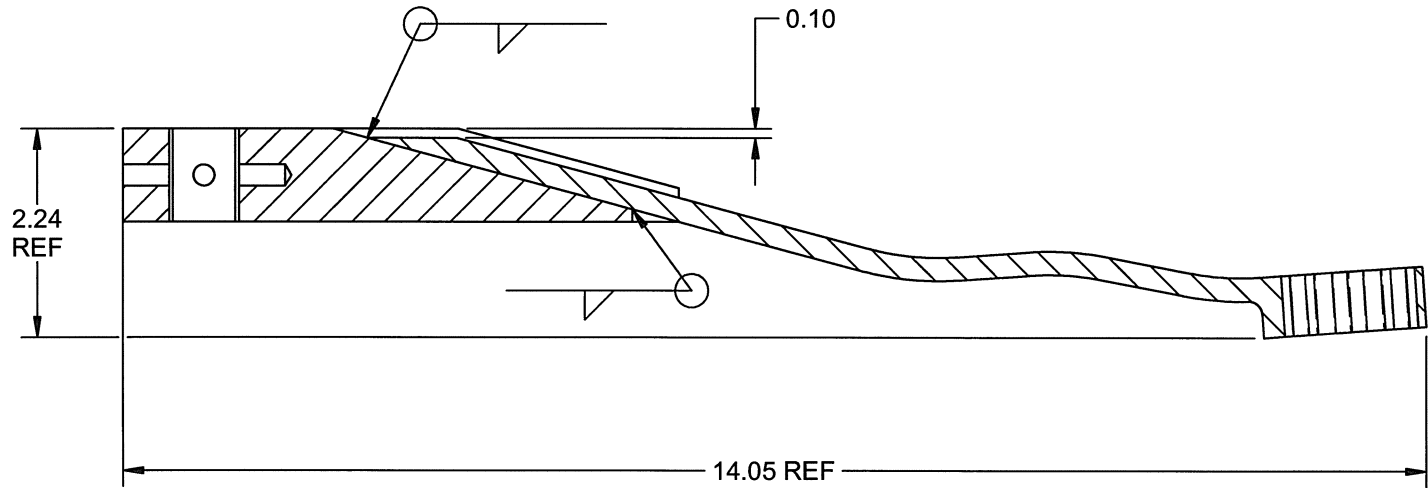
**RB 92700-10309-042 TAIL BLADE WRENCH (DE-ICE)**

8

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL SHARP EDGES, BURRS, AND WELD SPATTERS IF APPLICABLE
  - 7) IDENTIFICATION: N/A
  - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

B	-1 REMOVED PLUG WELD NOTES. ADDED FILLET WELD NOTES		19-533	KPT
	-2 ADDED Ø0.228 HOLES FOR SQUARE DRIVE BALL LOCK			
A	NEW ISSUE		18-603	KPT
REV.	DESCRIPTION		ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	VM	TOOL PART # RB 92700-10309-042		REV. B SHEET 1 OF 4
MFG. APPR.	DP			
APPROVED	WP	TITLE TAIL BLADE WRENCH (DE-ICE)		SCALE NTS
DATE 1/24/2019		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10309-042-2	HANDLE
-3	1	RB 92700-10309-042-3	WRENCH



**RB 92700-10309-042-1 TAIL BLADE WRENCH (DE-ICE) WELDMENT ASSY**

8

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: CHROME PLATE PER QQ-C-320 TYPE 2 CLASS 1
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES, BURRS, AND WELD SPATTERS IF APPLICABLE
- 7) IDENTIFICATION: N/A
- 8) BEAD BLAST AFTER WELDING TO REMOVE SCALE PRIOR TO CHROME PLATE

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10309-042</b>	SHEET 2 OF 4
APPROVED	WY	TITLE	SCALE
DATE 1/24/2019		<b>TAIL BLADE WRENCH (DE-ICE)</b>	NTS
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